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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/698,201	10/31/2003	Mark F. Ellis	58836US003	9990
32692 7590 04/10/2008 3M INNOVATIVE PROPERTIES COMPANY PO BOX 33427 ST. DALIL MN 55123 2427			EXAMINER	
			SELLMAN, CACHET I	
ST. PAUL, MN 55133-3427			ART UNIT	PAPER NUMBER
			1792	
			NOTIFICATION DATE	DELIVERY MODE
			04/10/2008	ELECTRONIC

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

LegalUSDocketing@mmm.com LegalDocketing@mmm.com

	Application No.	Applicant(s)					
	10/698,201	ELLIS ET AL.					
Office Action Summary	Examiner	Art Unit					
	CACHET I. SELLMAN	1792					
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address					
	/ IO OFT TO EVEIDE A MONTH!	0) OD THIDTY (00) BAYO					
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tim vill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).					
Status							
1) Responsive to communication(s) filed on 20 De	ecember 2007.						
	action is non-final.						
3)☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is							
closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.							
Disposition of Claims							
4)⊠ Claim(s) <u>1-10,12-15 and 20</u> is/are pending in the application.							
4a) Of the above claim(s) is/are withdrawn from consideration.							
5) Claim(s) is/are allowed.							
6) Claim(s) <u>1-10, 12-15 and 20</u> is/are rejected.							
7) Claim(s) is/are objected to.							
8) Claim(s) are subject to restriction and/or	r election requirement.						
Application Papers							
9) The specification is objected to by the Examine	r.						
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.							
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).							
11)☐ The oath or declaration is objected to by the Ex	aminer. Note the attached Office	Action or form PTO-152.					
Priority under 35 U.S.C. § 119							
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).							
a) ☐ All b) ☐ Some * c) ☐ None of:							
1. Certified copies of the priority documents have been received.							
2. Certified copies of the priority documents have been received in Application No							
3. Copies of the certified copies of the priority documents have been received in this National Stage							
application from the International Bureau (PCT Rule 17.2(a)).							
* See the attached detailed Office action for a list of the certified copies not received.							
Attachment(s)	_						
1) Notice of References Cited (PTO-892)	4) 🔲 Interview Summary Paper No(s)/Mail Da						
2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08)	5) Notice of Informal P						
Paper No(s)/Mail Date	6) Other:						

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DETAILED ACTION

Claim Rejections - 35 USC § 103

1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1-10, 12-15 AND 20 ARE rejected under 35 U.S.C. 103(a) as being unpatentable over Ellis (US 5637646) in view of Moon et al. (US 6174931) and Levens (US 4303485).

Ellis discloses a method for preparing pressure sensitive adhesives which comprises the steps of: (i) providing a an essentially solvent-free mixture comprising one or more free radically polymerizable monomer having one ethylenically unsaturated group and at least one free radical polymerization initiator where the mixture comprises less than 20 weight percent of solvent (see col. 7, line 55 – col. 10, line 47; col. 11, line 54 – col. 12, line 7; and col. 12, lines 28-44); partially polymerizing the mixture where the partially polymerized mixture has a conversion of about 39% as shown in Example 1 (see col. 23,lines 29-31). Ellis teaches that the viscosity should be less than 200,000 centiposes.

Ellis is silent as to the viscosity of the partially polymerized mixture. However, it is well known in the art that the partial polymerization step is used to increase the viscosity of the mixture so it can be handled more conveniently during the coating process as taught by Moon et al. (col. 4, lines 45-56). Moon et al. further states that an acceptable

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viscosity is 2500-4000 centiposes. Therefore it would have been obvious to one having ordinary skill in the art to use a viscosity within the claimed range in the process of Ellis through routine experimentation in order for the mixture to properly coat a substrate especially since Moon et al. teaches a portion of the claimed range.

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Ellis further teaches applying the mixture to a substrate and further polymerizing the precursor. However, Ellis does not teach adding one or more free-radical radiation polymerization initiators as required by step (iii) in claim 1. However it was well known in the art that increase in the speed of polymerization and acceptable pressure sensitive adhesives can be formed by completing the polymerization using photopolymerization by adding a photoinitiator to the partially polymerized mixture and then completely polymerize the mixture as taught by Moon et al. Moon et al. teaches a multi-stage irradiation process where a mixture can be first thermally polymerized (partially polymerized to increase viscosity) then it is photopolymerized by adding a photoinitiator and is exposed to electromagnetic radiation after being applied to a substrate. Moon et al. teaches that the process is **perferably** performed in an inert atmosphere. This statement does not exclude the use of a non-inert atmosphere. Furthermore, Levens teaches a process for forming a pressure sensitive adhesives that is polymerized by irradiation. Levens teaches the polymerization step can be performed in a non-inert atmosphere such as air by the addition of a tin salt to the adhesive. it would have been obvious to one having ordinary skill in the art at the time the invention was made to modify the process of Ellis modified by Moon et al. to include the tin salt of Levens in order to properly polymerize the adhesive without using inert atmospheres especially

properties.

since both are teaching the same adhesives. Therefore it would have been obvious to one having ordinary skill in the art to modify the process of Ellis to further polymerize the mixture by adding a photoinitiator and then exposing it to electromagnetic radiation in order to speed up the polymerization process and form an adhesive having acceptable

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The partial polymerization is performed under essentially adiabatic polymerization conditions (abstract) as required by **claim 2**. Again as stated above Ellis teaches the viscosity of the adhesive once applied to the substrate should be less than 200,000 cps which overlaps the claimed range. Overlapping ranges are *prima facie* evidence of obviousness. It would have been obvious to one having ordinary skill in the art to have selected the portion of Ellis' monomer conversion amount range that corresponds to the claimed range. *In re Malagari*, 184 USPQ 549 (CCPA 1974). Further, it is the Examiner's position that for this reason, and because Ellis uses similar materials and process steps, Ellis' Brookfield viscosity would similarly fall within the claimed range of **claim 3**. The free radical polymerization initiators are thermally activatible as required by **claim 4**.

As to **claim 5**, Ellis teaches the claimed free-radical polymerization initiators in col. 12, lines 28-44. As to **claim 6**, Ellis teaches that the amount of free-radical polymerization initiator is within the range of 0.0005-0.5 wt % (col. 13, lines 11-13).

Moon et al. teaches that the photoinitiator can be a type I or type III (col. 5,lines 24-38) and is present at about 0.01-5 parts by weight as required by **claims 7-8**.

As to **claims 9-10**, Ellis teaches a prosperity value of 2.12-2.84 (see examples and Table 8).

As to **claim 13**, Ellis teaches that the final unreacted monomer is about 3% therefore about 97% is converted (see Examples).

The coating can be applied to substrates such as films, cloths, papers, nonwovens, etc (col. 4, lines 58-64) as required by **claims 14 –15**.

Response to Arguments

3. Applicant's arguments, see page 6, filed 12/20/2007, with respect to the rejection(s) of claim(s) 1-10, 12-15 and 20 under 103 have been fully considered and are persuasive. The applicant argued there was no teaching of using an inert atmosphere in the Ellis reference as previously stated. Therefore, the rejection has been withdrawn. However, upon further consideration, a new ground(s) of rejection is made in view of a different interpretation of the previously applied art as well as a newly found prior art.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to CACHET I. SELLMAN whose telephone number is (571)272-0691. The examiner can normally be reached on Monday through Friday, 7:00 - 4:30pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Timothy Meeks can be reached on 571-272-1423. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Cachet I Sellman Examiner Art Unit 1792

/C. I. S./ Examiner, Art Unit 1792

/William Phillip Fletcher III/ for Timothy H. Meeks, SPE of Art Unit 1792/1700